The Celtec® membrane is the core of high-temperature membrane electrode assemblies (MEA) that can be used for fuel cells and electrochemical hydrogen separation. This MEA operates at temperatures between 120 and 180 °C, tolerates large concentrations of carbon monoxide and is capable of running independently of humidification. This technology enables fuel cell systems to become simpler and more cost effective. BASF has been manufacturing the Celtec® membrane since 2005. In a global network with science and partners, BASF has continuously adapted the membrane properties to the varying requirements of hydrogen separation and fuel cells. The membrane is produced by a sol-gel process.
Applications of Celtec®
Membrane electrode assemblies based on Celtec® membrane enable an operating temperature of 120 to 180 °C, tolerance to impurities and a reduced need for humidification.

- High-temperature polymer electrolyte membrane (HT-PEM) fuel cell: system manufacturers can easily integrate stack and reformer, enabling higher efficiency, robustness and simplicity.
- Electrochemical hydrogen separation: enables the energy-efficient separation of diluted hydrogen below 20% concentration without partial pressure difference.

### Celtec® membrane

<table>
<thead>
<tr>
<th>Specifications</th>
<th>Target value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness (µm)</td>
<td>400 (+/− 40)</td>
</tr>
<tr>
<td>E-module (N/mm²)</td>
<td>&gt; 3</td>
</tr>
<tr>
<td>Compression (%)</td>
<td>20 &lt; p &lt; 25</td>
</tr>
<tr>
<td>Acid concentration (wt %)</td>
<td>55 (+/− 4)</td>
</tr>
<tr>
<td>Acid content (mg/cm³)</td>
<td>810 (+/− 50)</td>
</tr>
<tr>
<td>Acid content (mg/cm²)</td>
<td>34 (+/− 3)</td>
</tr>
<tr>
<td>PBI content (mg/cm³)</td>
<td>77 (+/− 12)</td>
</tr>
<tr>
<td>I.V. value (dL/g)</td>
<td>&gt; 4.50</td>
</tr>
</tbody>
</table>

### Membrane synthesis

- Tetraamino monomer
- Dicarboxylic acid monomer
- Polycondensation reaction in polyphosphoric acid
- Polybenzimidazole in polyphosphoric acid
- Solution casting & hydrolysis
- Celtec® membrane

Want to know more? Please contact us:

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BASF New Business will support you in testing and qualifying the membrane for your product development.

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