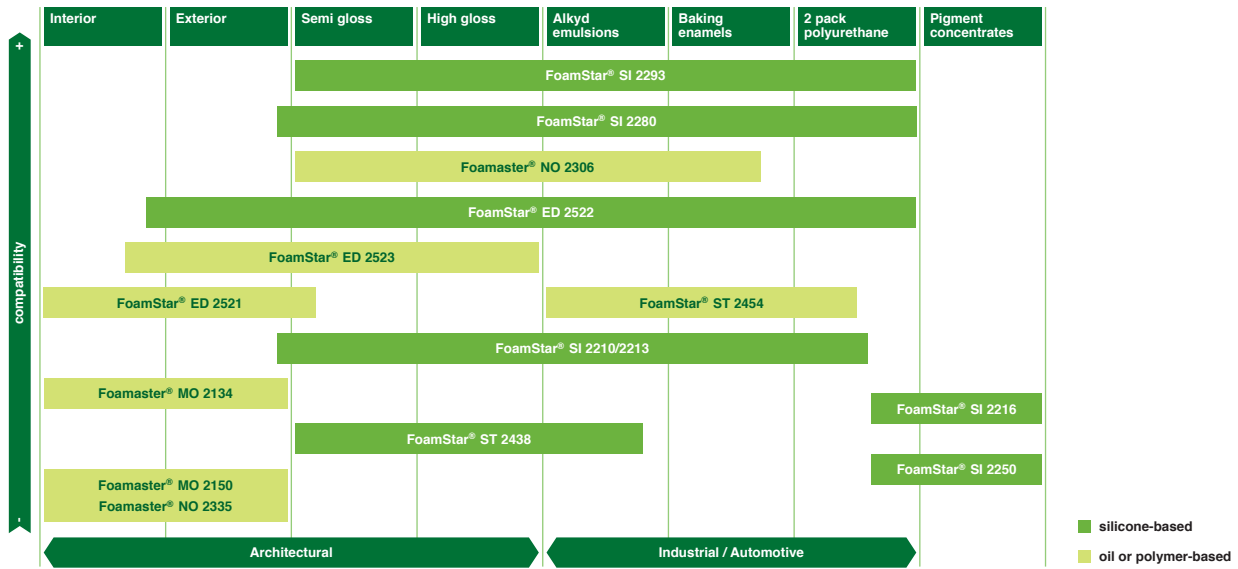


BASF's defoamer range for water-based systems

General overview



Defoamer selection by application

	Addition	Brush / Roll	Spray gun	Printing	Industrial*
Foamaster® MO 2134	Grind / Let Down	●			
Foamaster® MO 2150	Grind / Let Down	●			
Foamaster® NO 2335	Grind / Let Down	●			
FoamStar® ED 2521	Post / Grind	●			
FoamStar® ED 2522	Grind / Let Down	●		●	●
FoamStar® ED 2523	Grind / Let Down	●			
FoamStar® NO 2306	Let Down / Post	●		●	●
FoamStar® SI 2210	Grind / Let Down	●	●	●	●
FoamStar® SI 2213	Let Down / Post	●		●	●
FoamStar® SI 2216	Grinding	●	●	●	
FoamStar® SI 2250	Grinding	●	●		
FoamStar® SI 2280	Let Down / Post	●	●	●	●
FoamStar® SI 2293	Let Down / Post	●	●	●	●
FoamStar® ST 2438	Grinding	●	●	●	●
FoamStar® ST 2454	Let Down / Post	●	●		●

All defoamers are recommended for low-VOC paints as VOC content <1% acc. to the European Paints Directive 2004/42/EC

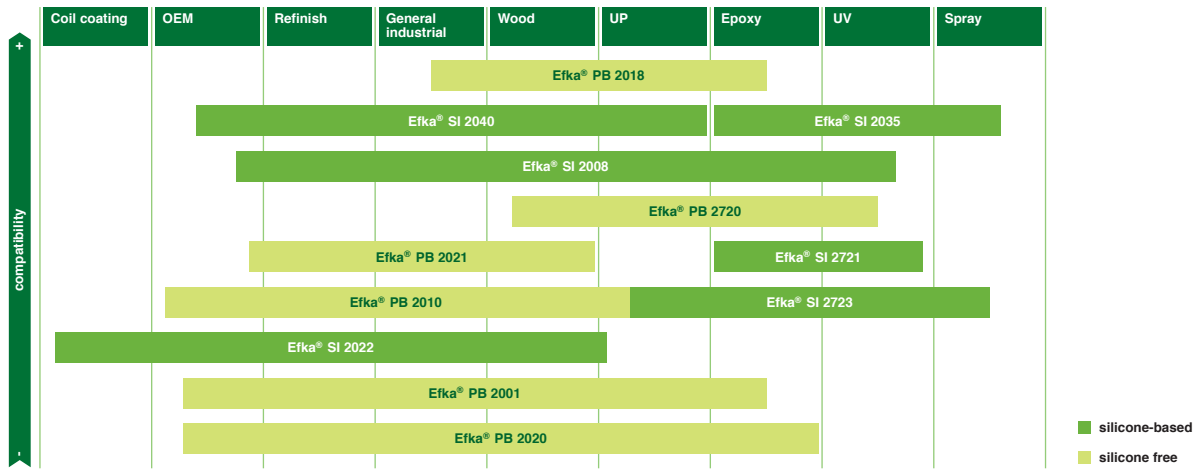
* = dip/flow/curtain coating

● suitable

● partly suitable

BASF's defoamer range for solvent-based / solvent-free systems

General overview



Defoamer selection by application

	Incorporation high / low shear	VOC in %	Brush / Roll	Spray gun	Printing	Industrial
Efka® PB 2001	high	74	●	●	●	● C, R
Efka® PB 2010	medium	80	●	●	●	●
Efka® PB 2018	medium	>95	●	●	●	● P, C
Efka® PB 2020	high	80	●	●		● P, F, FI
Efka® PB 2021	low	>90	●	●		● C
Efka® PB 2720	high	60				● UV, F, R
Efka® SI 2008	medium	99		●	●	● F, R
Efka® SI 2022	high	>90				● C
Efka® SI 2035	high	>95				● F, R
Efka® SI 2040	medium	>95	●	●	●	● R
Efka® SI 2721	medium	>95			● UV	● C, UV
Efka® SI 2723	high	<25				● F, R

Legend:
 C = curtain coating
 P = pumping
 UV = UV
 F = self leveling
 FI = flooding
 R = roller coater
 ● suitable
 ● partly suitable