**Sparta, Tennessee**

**Address:** 200 Iris Drive, Sparta, Tennessee 38583

**Start of Production:** 1988

**Location:** Located 75 miles east of Nashville in Sparta, Tennessee; 15 miles south of Highway I-40 on Highway 111.

**Site Manager:** Andy Schmitt

**Number of Plants:** 1

**Number of Employees:** 130 (includes contractors)

**Product/Uses:**
Nylon 6, Nylon 6/6 and Polyester colored specialty resins used for:
- Automotive – auto interior, mirror and window housings
- Consumer and Industrial – power tool housings, furniture applications
- Power Distribution and Telecommunications – electrical switches, wall plates
- Advanced color technology

**Community Relations:**
The site is an active supporter of local school science programs, and local fire and emergency response teams. It is also a member of the Sparta - White County Chamber of Commerce and the Tennessee Chamber of Commerce & Industry.

**Economic Impact:**
- Annual payroll of $10 million*
- Payment of $175,000 in local and state taxes*
- Capital investment of $2.0 million in new plant equipment and upgrades*

*Year-end 2021 data