**ADDRESS** | 200 Iris Drive, Sparta, Tennessee 38583  
**START OF OPERATIONS** | 1988  
**LOCATION** | Located 75 miles east of Nashville in Sparta, Tennessee; 15 miles south of Highway I-40 on Highway 111  
**SITE MANAGER** | Andy Schmitt

**Nylon 6, Nylon 6/6, and Polyester colored specialty resins used for:**
- Automotive – auto interior, mirror and window housings
- Consumer and Industrial – power tool housings, furniture applications
- Power Distribution and Telecommunications – electrical switches, wall plates
- Advanced color technology

**Community Relations:**
The site is an active supporter of local school science programs, and local fire and emergency response teams. It is also a member of the Sparta - White County Chamber of Commerce and the Tennessee Chamber of Commerce & Industry.

**Economic Impact**
- Annual payroll of $10 million*
- Payment of $180,000 in local and state taxes*
- Capital investment of $4.0 million in new plant equipment and upgrades*

*Year-end 2022 data

**NUMBER OF BUILDINGS**
One plant

**NUMBER OF EMPLOYEES**
Employees | 130 (including contractors)

**CONTACT INFORMATION**
(For media inquiries only)

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